



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T102103
Job Sheet 183831



Part No: RB T102103

Job Qty: 1 ea

Part Name: Dehydrator Tail Rotor



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 9/27/18

Job Tracking No:

Due Date: 9/27/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: IPP Rev A 17.10.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/27/18	9/27/18	0.00	0.00	Start Up Small Fab-4		 21 SEP 27 2018 21 SEP 27 2018
110	Small Fab	1 pcs	9/27/18	9/27/18	0.00	0.33	Small Fab-3		
120	QC	1 pcs	9/27/18	9/27/18	0.00	0.00	QC5		
130	Packaging	1 pcs	9/27/18	9/27/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	9/27/18	9/27/18	0.00	0.00	QC21		

Part Op 110 - Assemble as per DWG. Sheet 1 ****MS27215-2 Plug Dehydrator must be Blue**** Immediately vacuum seal RB
Descriptions: T102103 after assy***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS27215-2	18 mm Dehydrator Plug Alternate p/n AN814-20D	1 Ea (1 ea)	90-Start up Operation	5072153
MS29561-210	Packing / Oring	1 Ea (1 ea)	90-Start up Operation	5001637
RB T102103-3	Adapter	1 Ea (1 ea)	90-Start up Operation	5023702
RB T102103-5	Retainer	1 Ea (1 ea)	90-Start up Operation	5032334
RB T102103-7	Pin	1 Ea (1 ea)	90-Start up Operation	5090970

Job Allocations

Operation
90-Start

Container No: S114195



Part: RB T102103

Job No: 183831

Serial No/Batch: S114195

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 09/27/18

Inventory	Allocated
11	0
108	0
6	0
6	0
5	0

1.

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